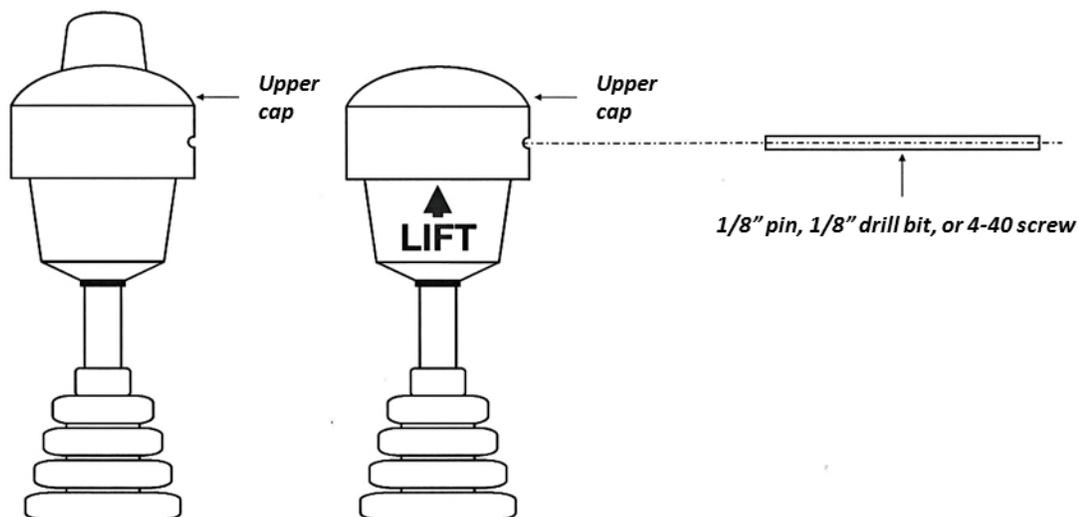


## **Handle Removal / Installation Procedure for Controllers with Lift Actuated or Top Push Button-Actuated Auxiliary Switch**



Controllers provided with a lift actuated or a top push button actuated auxiliary switch feature a free-spinning upper cap to help prevent inadvertent loosening. To remove the upper cap, insert a pin, a drill bit or a screw 3/4" into the hole in upper cap as shown. If the pin, drill bit or screw does not go 3/4" into the upper cap, rotate the cap until it does. The upper cap may now be removed by rotating it counterclockwise approximately seven full turns. Reverse the procedure to reinstall the handle. Be sure to firmly tighten the upper cap.

**NOTE:** The auxiliary switch will remain in the relaxed position if the handle is not tightened adequately.

**⚠ WARNING:** It is the purchaser's responsibility to determine the suitability of any OEM Controls product for an intended application, and to ensure that it is installed and guarded in accordance with all federal, state, local and private safety and health regulations, codes and standards.

Due to the unlimited variety of machines, vehicles and equipment on which our controls are used, and the numerous standards which are frequently the subject of varying interpretation, it is impossible for OEM Controls personnel to provide expert advice regarding the suitability of a given controller for a specific application. The flexibility of our products allows us to offer thousands of custom configurations. We can advise you of the various features that are available and you can examine models to see what meets your needs. We believe our customers' engineering departments should be the qualified experts in their own product field. If the product will be used in a safety critical application, the customer must undertake appropriate testing and evaluation to prevent injury to the ultimate user.

Should you have any questions or if any of the above warning is unclear, please contact OEM Controls at 10 Controls Drive, Shelton, CT 06484, FAX: 203.929.3867, TEL: 203.929.8431.