Removal and Repositioning of Pushbutton Palm Handle

This Information Bulletin covers the removal and repositioning of the Pushbutton Palm Handle (P.P.H). The handle can be repositioned in 90 degree increments. Perform the steps as outlined below:

1. Loosen and remove the boot clamp.
2. Pull up the boot to expose the pushbutton wires.
3. If present, cut the nylon cable tie on the wires at the point where the wires exit the handle.
4. Using a 2mm Allen wrench, loosen the set screws on the handle neck. Back out the screws until the handle can be removed.
   **NOTE:** New Pushbutton Palm Handles require a 3/32" Allen wrench.
5. Pull up on the handle. It should come off with only a small amount of force.
6. Remove the handle only as far as necessary to clear the controller handle shaft.
7. Rotate the handle to the position desired.
8. Push the handle back onto the shaft until it is fully seated.
9. Firmly tighten the set screws.
10. Do not reinstall a nylon cable tie.
11. Replace the boot onto its retaining collar and re-install the boot clamp.

**WARNING:** It is the purchaser's responsibility to determine the suitability of any OEM Controls product for an intended application, and to ensure that it is installed and guarded in accordance with all federal, state, local and private safety and health regulations, codes and standards.

Due to the unlimited variety of machines, vehicles and equipment on which our controls are used, and the numerous standards which are frequently the subject of varying interpretation, it is impossible for OEM Controls personnel to provide expert advice regarding the suitability of a given controller for a specific application. The flexibility of our products allows us to offer thousands of custom configurations. We can advise you of the various features that are available and you can examine models to see what meets your needs. We believe our customers' engineering departments should be the qualified experts in their own product field. If the product will be used in a safety critical application, the customer must undertake appropriate testing and evaluation to prevent injury to the ultimate user.

Should you have any questions or if any of the above warning is unclear, please contact OEM Controls at 10 Controls Drive, Shelton, CT 06484, FAX: 203.929.3867, TEL: 203.929.8431.